



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5010-1

Job Sheet 194667



Part No: D5010-1

Job Qty: 4 pcs

Part Name: Clevis Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/7/19

Job Tracking No:

Due Date: 5/17/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D5010 Rev. G IPP Rev. A 18.07.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	NV5000 - 1	4 pcs	5/17/19	5/17/19	0.00	4.00	NV5000 - 1		J.C.L.
							NV5000 - 2		
120	QC 2	4 pcs	5/17/19	5/17/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C.L. 19-05-14
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
130	QC 8	4 pcs	5/17/19	5/17/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		



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CANADA
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Container No: S181345



Part: D5010-1

Job No: 194667

Serial No/Batch: S181345

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/14/19

Plex 5/7/19 9:56 AM Dart.Renwick.Jennifer

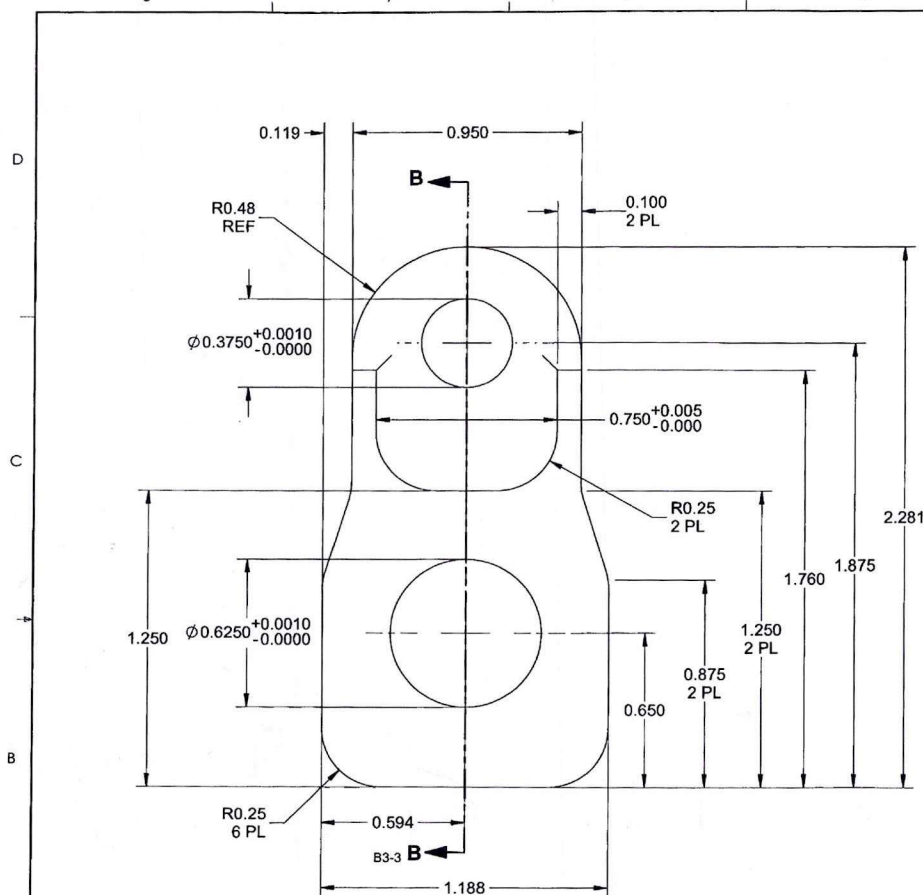
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	Da 19-05-14
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
140	Packaging 3-1 - Stock - B4B 4 pcs	5/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	Pc ST-130
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA 4 pcs	5/17/19	0.00 0.00	QC 21 - SA - 21	Das
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-22 MAY 15 2019
Part Op 110 - NV5000-2 (MORI SEIKI VERTICAL MACHINE #2) Cut blanks to 2.48". 1-Machine as per folio FC233 FOLIO REV: Descriptions: <u>AA</u> DWG REV: <u>6</u> 2-Debur 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M17-4-H900-B0.750X1.250	17-4 SS H900 Bar 0.750" X 1.250"	.8000 ft (.2 ea)	110-NV5000 - 1	5068121	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-NV5000 - 1	M17-4-H900-B0.750X1.250	1	6	0	

MAT
used
0-846

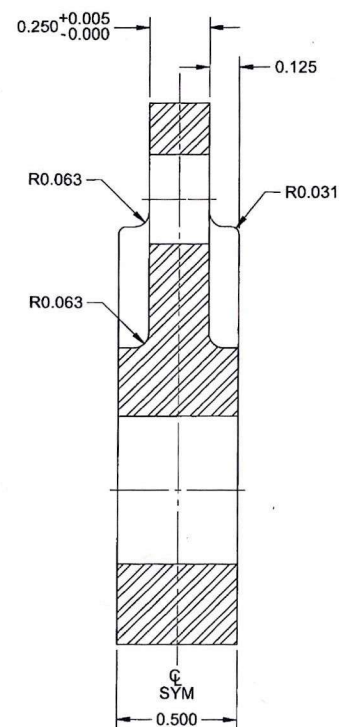
Part Specifications
Specifications could not be found.

Plex 5/7/19 9:56 AM Dart.Renwick.Jennifer

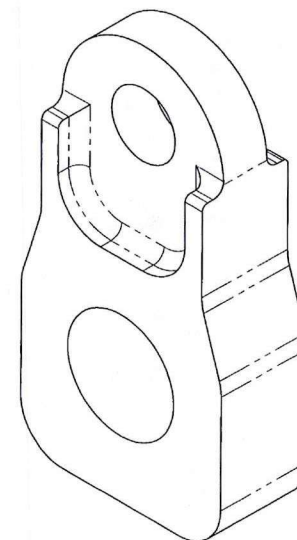
8 7 6 5 4 3 2 1



D5010-1 CLEVIS BLOCK



SECTION B-B 87-3



RELEASED

2015 FEB 23

NOTES:

- 1) MATERIAL: 17-4 PH STAINLESS STEEL, H900 CONDITION
MIN UTS = 170 KSI (38 HRC)
PER AMS 5643 OR ASTM A564
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: 0.22 lbs

APPROVED

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. G
MFG. APPR.	JLM	D5010	SHEET 3 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	HOOK INTERFACE ASSY	NTS
DATE	15.02.05	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

